NATEP

Productivity projects









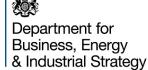












Productivity Projects

Project	Supply chain partnership	Contact
Advanced Stress	Cabot Design Ltd	Rachel Stephenson
Concentration	Gingerneering Ltd	General Manager
Assessment Tool (ASCAT)	• Safran Landing Systems	rachel.stephenson@cabotdesign.com

Generation of an analysis tool which integrates into current commercial available analysis software to assess the peak stresses at stress concentrations in landing gear structures.

NATEP Grant £90,000

Project	Supply chain partnership	Contact
Cabin Interior	Cabot Design Ltd	Rachel Stephenson
Monument Load Cell	 Gingerneering Ltd Rockwell Collins operating in the UK as B/E Aerospace (UK) Limited 	General Manager rachel.stephenson@cabotdesign.com

A novel load cell developed for testing aircraft interior structures. With enhanced stiffness representation, self-calibration and interchangeable interface adapters, the load cell advances the useful data obtained during test and enhances capability for correlation with analysis

NATEP Grant £62,500

Project	Supply chain partnership	Contact
Standardised	 Enabling Process Technologies Ltd 	Dr John Philip Tyler
Image	Strain Solutions Ltd	Director
Correlation for Industry	• Airbus	philip.tyler@eptworld.com

The project will develop a new physical method for validating digital image correlation displacement/strain data by achieving traceability to the length standard at the time of test data capture.

NATEP Grant £58,142

Project	Supply chain partnership	Contact
BASELINE - Rapid	Insphere Ltd	Ben Adeline
Machine Tool	Hexagon Manufacturing Intelligence (UK)	Chief Executive
Verification	Ltd	
	 Nuclear Advanced Manufacturing Research Centre Rolls-Royce plc 	ben@insphereltd.com

The Baseline project will develop a solution for rapid verification of large volume machine tools. The outcome of this will be to improve machining processes, reducing scrap and improving machine uptime.

Project	Supply chain partnership	Contact
Wireless Telemetry Antennas	 TBG Solutions Ltd G2 Communications Rolls-Royce plc 	Neil Roddis – R&D Manager neil.roddis@tbg-solutions.com

Innovative antennas to be used to improve the reliability and efficiency of wireless monitoring of measurement data in aero engine development test; generic signal conditioning for signals from the measurement sensors

NATEP grant £150,000

Project	Supply chain partnership	Contact
Engineering	VR Simulation Systems Ltd	Tim Luft
Training	Blue Flame Digital Ltd	Director
Augmented	Wolverhampton University	
Reality	Rolls-Royce plc	tim@vrsimulation.co
"ET-AR"	• Stadco UK Ltd	

VRSS propose the research, development and industrial trial of a new form of learning for the aerospace engineering/manufacturing industry – combining Augmented Reality (AR) with a set of new AR glasses for intuitive point-of-need training and knowledge.

NATEP Grant £140,000

Project	Supply chain partnership	Contact
Advanced	Aeromet International Ltd	Paul Monington
Magnesium	Luxfer MEL Technologies	Head of New Technology
Investment Casting	Spirit Aero Systems	
(AMIC)		paul.monington@aeromet.co.uk

The development of investment casting technology to enable the casting of near net shape magnesium castings. The project utilises additive manufacturing techniques in pattern production to reduce lead time and production costs, while addressing reported casting difficulties with innovative ceramic shell solutions. **NATEP Grant £150,000**

Project	Supply chain partnership	Contact
A20X Surface	Aeromet	Mike Bond
Treatments	Poeton Industries	Director of Advanced Material Technology
Development	Boeing (customer)	mike.bond@aeromet.co.uk

The project will develop and verify the performance on a range of metal finishing treatments (anodic and chemical conversion coatings) for Aeromets A20X family of casting alloys without using hexavalent chrome compounds (which have a limited life under REACH legislation).

NATEP grant £35,000

Project	Supply chain partnership	Contact
Visual Inventory	Consult Avila	Dudley Wood - Director
Optimisation	CANDA Systems	dudley.wood@consultavila.com
Software	RLC Engineering (customer)	

This project will:

Develop a visual management software tool to optimise inventory levels based on a proven best practice methodology, including data visualisation and active & dynamic inventory planning and control, segmentation, mapping, trend analysis, alerting, root-cause analysis and forecasting. This software will be supported by an inventory management and control e-learning package and will be delivered via cloud technology.

NATEP grant £64,000

Project	Supply chain partnership	Contact
Process	ANT Industries	Mark Harriott – Technical Manager
Optimisation for	Arrowsmith Engineering	mark.harriott@antindustries.co.uk
Aerospace Alloys	• Technoset	
	Pattonair Ltd (customer)	
	• ITP SA (Spain) (customer)	

The project will:

limprove manufacturing processes on exotic metals that will substantially increase capacity in the Aerospace supply chain.

Utilise the expertise of the Manufacturing Technology Centre, Coventry, to undertake research into specific machining processes.

Optimise production methods for machined aerospace parts to secure UK supply chain competitiveness and reputation for providing a world class service.

NATEP grant £90,000

Project	Supply chain partnership	Contact
asureSign Aero	Test and Verification Systems Ltd	Dr Michael Bartley - CEO
	University of Bristol	mike@testandverification.com
	• Rolls-Royce plc (customer)	

The funding supports the development of a tool (asureSign™) to support Requirements Based Verification for DO-178 & DO-254 compliance in aerospace software and hardware development. Both standards mandate that developers demonstrate key safety requirements have been fully tested and that test coverage targets have been met.

NATEP grant £92,000

Project	Supply chain partnership	Contact
Wet Fit Slave	Kwikbolt Ltd	Mr Jan Niklewicz – Technical Director
Fasteners	• i2M	jan@kwikbolt.com
	Wesco Aircrafts (customer)	
	GKN Aerospace (customer)	
	 Lockheed Martin Aeronautics 	
	(customer)	

The project will design and develop, in collaboration, new innovative wet fit slave fasteners to be used during composite aircraft assembly. Providing a more efficient and effective working environment as well as a more cost effective, environmentally friendly and reliable method of production.

NATEP grant £145,000

Project	Supply chain partnership	Contact
Supply Chain	Prion Cutting Edge	Mark Cella – Business Developer PLM
Excellence Data	Rule IQ	mcella@prioncuttingedge.co.uk
Streamlining	Assystem UK Ltd (customer)	
(SCEDS)	, , , ,	

SCEDS is the new affordable technology platform that shares aerospace project data, which is centrally located and secure, with an extended supply chain (SMEs), reducing the risk of costly design and manufacturing mistakes

NATEP Grant £150,000

Project	Supply chain partnership	Contact
Precision Deep	Perfect Bore Manufacturing Ltd	Jon Waghorn – Project Manager
Hole Boring	Dickinson Legg Ltd	jon.waghorn@pbm-ltd.com
	Gemms Ltd	
	Impcross Ltd (customer)	

PBML and DLL are collaborating to produce more accurate, robust and enhanced geometric tolerance bore solutions to the aerospace industry

NATEP Grant £150,000

Project	Supply chain partnership	Contact
Water Soluble	Aeromet Intl. Ltd	Mike Bond
Ceramics for	Adaptive Engineering Solutions	Director of Advanced Material Technology
Aluminium	Airbus (customer)	mike.bond@aeromet.co.uk
investment		
casting		
applications		

The project will develop a water soluble ceramic material which offers significant improvement potential in the investment casting industry. Once mature, this technology will allow components to be manufactured with features which today cannot be produced, thus opening up the product design space for parts count and component size reduction.

NATEP Grant £148,000

Project	Supply chain partnership	Contact
Valuechain.com	Valuechain.com	Tom Dawes – Director
-connecting the	Techni Grind Machining	tdawes@valuechain.com
Aerospace	Hyde Coatings Ltd	
Supply Chains	Alcoa (formerly RTI Forming)	
	(customer)	

The Valuechain.com project provides multi-tier connectivity and visibility within the aerospace supply chain through an integrated cloud-based collaborative platform to streamline inter-company operations and develop competitive high value manufacturing extended enterprises.

NATEP Grant £150,000

Project	Supply chain partnership	Contact
Thermoplastic	AGC AeroComposites	David Conway - Materials Technology
Composite	The National Composites Centre	Director
Fusion Welding	Ten Cate Advanced Composites Ltd	dave.conway@agcaerocomposites.com
(CoFusion)	Rolls-Royce plc (customer)	

The CoFusion project builds on previous development work to optimise the efficiency and applicability of an innovative, rapid, low cost and flexible thermoplastic composite welding process to aerospace standards.

NATEP Grant £137,000

Project	Supply chain partnership	Contact
SMART Racking	S2 Aerospace Ltd	Tim Shortman - Managing Director
System	University of the West of EnglandAirbus Military UK (customer)	tim.shortman@s2aerospace.com

The funding supports the development of a SMART Racking System for high-value aircraft wheels in the aerospace MRO and the introduction of new development capability within S2 (currently "build-to-print") for innovative engineering design solutions.

NATEP Grant £154,750

Project	Supply chain partnership	Contact
Whole-field	Enabling Process Technologies Ltd	Dr John Philip Tyler – Director
simulated/	Strain Solutions Ltd	philip.tyler@eptworld.com
experimental	Airbus Operations Ltd (customer)	
data comparison	. ,	

This project will develop a new method for the full-field comparison between experimentally derived digital image correlation displacement/strain data and finite element simulation results from aerospace structures, incorporating an innovative and fully automated coordinate transformation approach.

NATEP Grant £77,000

Project	Supply chain partnership	Contact
Xenon Pulse	Heraeus Noblelight Ltd	Martin Brown - Applications Manager
Technology in	Hexcel Composites Ltd	martin.brown@heraeus.com
Fibre Placement	Rolls-Royce plc (customer)	

Heraeus Noblelight Xenon Flash technology offers potential cost and performance advantages in processing of composite materials for aerospace applications. This research will take the technology closer to commercialisation.

NATEP Grant £145,500

Project	Supply chain partnership	Contact
Inhibiting	M Wright & Sons Ltd	Simon Marshall – 3D Development Manager
Delamination in	Composite Innovations Ltd	simon@mwright.co.uk
CFRP Composites	GKN Aerospace (customer)	

Delamination is a primary source of failure for composites, leading to over engineered parts. This project will investigate ways to inhibit delamination by three dimensional textile fibres in reinforced plastic composites NATEP Grant $\pm 150,000$

Project	Supply chain partnership	Contact
Volume	Adhesion Technologies	Colin Wood – General Manager
manufacture of a	MEP Ltd	colin.wood@adhesiontec.com
composite fixing	Dopag	
and weight	Formax	
Reduction	Pressavon	
system	Loop Technologies	
	GKN (customer)	

This project provides a machine to prove mass production of Fiba Spida fixings which will facilitate weight reduction and revolutionise how composite aerospace structures are designed, and constructed.

NATEP Grant £150,000

Project	Supply chain partnership	Contact
TOGGLON a	Adhesion Technologies	Colin Wood – General Manager
bonded Fixings	MEP Ltd	colin.wood@adhesiontec.com
Installation	Pressavon	
System	Loop Technologies	
	GKN (customer)	

The Togglon project enables us to deliver the world's first installation tool specifically designed to quickly, accurately and consistently install composite bonded fastenings on to most substrates at any angle.

Project	Supply chain partnership	Contact
Aerospacespecialprocesses.com	Valuechain.com Ltd	Tom Dawes – Director
	Stainless Plating Ltd	tdawes@Valuechain.com
	Blackprint Ltd t/a "Alloy	
	Heat Treatments"	
	Bombardier (customer)	

Aerospacespecialprocesses.com is a cloud-based platform which aims to develop a collaborative on-line platform that streamlines communication between aerospace manufacturers and special process houses by optimising complex planning variables, sharing 2-way information with customers and co-operative partners and consolidated logistics planner providing intuitive decision support to improve service levels, productivity and therefore increase the competitiveness of aerospace special process houses.

NATEP Grant £150,000

Project	Supply chain partnership	Contact
Collaborative	Agile Business Improvement Ltd	Helen Jackson
Knowledge	Pentangle Internet Ltd	hjackson@dna-agile.com
Management	Gardner Group Ltd (customer)	
for Aerospace	Unilathe (customer)	
Operations	Packaging Automation(customer)	
Improvement	• Clwyd Compounders (customer)	

The development and deployment of persuasive technology (captology) to drive behavioural and cultural change supported by an innovative cloud-based collaborative problem solving platform to support UK aerospace supply chain companies disseminate best practice and embed standardised continuous improvement solutions. This is further supported by utilising semantic search capability and access to a shared collaborative knowledge repository with the aid of industry experts.

NATEP Grant £ 150,000

Project	Supply chain partnership	Contact
Rapid	Centrax Turbine Components	Josh Sansom
Development	Mettis Aerospace	josh.sansom@centraxtcl.com
Compressor	West Country Tools (WCT)	
Component	Rolls-Royce plc (customer)	
Manufacture	, , , , , , , , , , , , , , , , , , ,	

Providing a full commodity manufacturing solution to the production of HPC components to meet cost, quality and delivery targets in a flexible design sphere

NATEP Grant £149,340

Supply chain partnership	Contact
Bristol Aero Ltd	Brett Peterson – Head of Engineering
HiETA Technologies Ltd	brett.peterson@bristol.aero
Ipeco Holdings (customer)	
Jet Aviation AG (customer)	
	Bristol Aero Ltd HiETA Technologies Ltd Ipeco Holdings (customer)

The use of recently developed, cost effective, polymeric additive manufacturing materials with sufficient levels of fire retardancy for use in high value aircraft interiors and systems is investigated through a full design-manufacture-test cycle.

NATEP Grant £145,500

Project	Supply chain partnership	Contact
Additive Aero	Meggitt Aerospace Ltd	Scott Lathrope –Meggitt PLC Engineer
Valve	Ashton & Moore Ltd	Scott.Lathrope@meggitt.com
Optimisations	GE Aviation (customer)	
(AAVO)	, .	

A program to design, manufacture and test a functional aircraft component that is fully optimised for additive layer manufacture. A standardised optimisation capability will be generated by capturing process "lessons learned".

NATEP Grant £142,500

Project	Supply chain partnership	Contact
Hands Free	Muretex Ltd	Dr J T Platts – Managing Director
Inspection	University of Coventry	jtplatts@muretex.com
Interface	Cranfield Aerospace (customer)	
	Rolls-Royce (customer)	

This project will develop an infrastructure and delivery system based on an optical head mounted display to reduce both the inspection time and the burden placed on inspection staff.

NATEP Grant £73,800

Project	Supply chain partnership	Contact
ROCA:	Rapita Systems Ltd	Dr Guillem Bernat – CEO
RapiTime	University of York	bernat@rapitasystems.com
Object Code	Rolls-Royce plc(customer)	
Analyser	Airbus Defence and Space Madrid	
	(customer)	

ROCA is a collaboration between Rapita Systems and the University of York, developing the next generation of software verification tools to reduce the cost and effort for current and future aerospace industry needs.

Project	Supply chain partnership	Contact
Dry Drilling of	Teer Coatings Ltd	Dr Kevin Cooke – R&D Technology Centre
Aluminium	Kyocera Unimerco Tooling ltd	Manager
Alloys	Airbus (customer)	kevin.cooke@miba.com

Dry, in-situ drilling of aluminium alloys, with no significant loss of performance, will reduce costs while improving the work place environment. The project facilitates dry-drilling with newly designed tools exploiting the latest high performance solid lubricant coatings

NATEP Grant £105,670

Project	Supply chain partnership	Contact
Plasma	Welwyn Components Power & Hybrid	Billy Shaw – Engineering Manager
Cleaning in	Accelonix	billy.shaw@welwyn-tt.com
MCM Advanced	Rolls-Royce plc (customer)	
Manufacture	, , , ,	

This project will demonstrate that an innovative cleaning process can be introduced into the manufacture of advanced MCM (multi-chip module) devices for avionic engine controls, and automated to improve both yield and quality.

NATEP grant £70,000

Project	Supply chain partnership	Contact
Innovative	Datum Tool Design	Michael Maguire – Joint Managing Director
Aerospace	Fleet Maintenance	michael@datum-design.com
Transport	Bombardier Aerospace (customer)	
Tooling		

The project is to gain understanding of cost effective and re-configurable tooling to permit the manufacture of multiple transport systems for aerospace assemblies

Grant for R&D £47,640

Project	Supply chain partnership	Contact
Automated	MEP Ltd	Phil Hart – Managing Director
Manufacture of	Jackson Design Ltd	phil.hart@mep.co.uk
Slot Liners	• SAFRAN Labinal Power Systems (customer)	
(AMSL)		

Aerospace power generators operate at high temperatures; moulded components which act as insulators must cope with demanding electrical output, stresses and strains. This technology delivers high quality, safe products whilst retaining manufacturing in the UK in the long term.

Project	Supply chain partnership	Contact
Metal Matrix	Aerospace Metal Composites Ltd	Dr Stuart Godfrey – Business Development
Composites for	Mettis Aerospace	Manager
Helicopter	• Leonardo MW Ltd (customer)	stuart.godfrey@materion.com
Applications		

This project will develop both an aluminium and Silicon Carbide (SiC) metal matrix composite (MMC) material and create a forging supply chain specifically for helicopter applications. The funding will thus create a UK source (for the first time) for this high performance material which is required in the aerospace market.

NATEP Grant £ 150,000

Project	Supply chain partnership	Contact
Prep'ing Composite Moulds with Lasers For Enhanced Productivity and Quality	 Advanced Laser Technologies Ltd CNC Robotics Cobham Antenna System (customer) EPM Technology (customer) 	Roger Hardacre – Managing Director roger.hardacre@altlaser.co.uk

The project will develop an advanced system that can clean, polish and repair moulds made of metal or composite used to produce composite parts. The intention is that a successful outcome will lower supply chain costs & improve productivity of skilled labour by developing an automated technology for cleaning composite material moulds The system can be in a bureau format for low frequency users, or for high frequency users it can be a factory based solution.

NATEP Grant £150,000

Project	Supply chain partnership	Contact
Low Mass	KAMAN Tooling Ltd	Paul Barrett – Managing Director
Composite	KAMAN Composites Ltd	paul.barrett@kaman.com
Mould Tool	Hexcel Composites	
(LMCMT)	Ten Cate Advanced CompositesBAE Systems (customer)	

The LMCMT project will revolutionise Composite tooling strategies across the Aerospace and Automotive sectors, delivering lower cost, lower energy and lower carbon footprint tooling to all of the major aerospace manufacturers making composite components. The objective of this R & D project is to Design, manufacture and test 2 off Proof of concept Low Mass Composite Mould tools.

NATEP Grant £146,560

Project	Supply chain partnership	Contact
HoleGun+	Third Dimension	Dr Tim Monks - Chief Technical Officer
	• Insphere Ltd	tim.monks@third.com
	• Airbus (customer)	
	• GKN Aerospace (customer)	

The development of Third Dimension's "Optical Countersink Hole Inspection Solution" will dramatically improve manufacturing of complex aerospace components by simplifying inspection, reducing rework time, improving cycle time and significantly reducing overall cost of manufacture.

NATEP Grant £147,760

Project	Supply chain partnership	Contact
In-loom splicing	• AVoptics	Andrew Voizey – Managing Director
for aerospace	• TT Electronics	andy.voizey@avoptics.com
applications	BAE Systems	
	 MOD - UK Chinook project team (customer) 	
	, , , , , ,	

To develop a simple to use, novel in-loom mechanical splicing technology to enable the repair of fibre optic harnesses on aircraft.

NATEP Grant £149,760

Project	Supply chain partnership	Contact
Project Fusion	AVPE Ltd	Chris Steel – Chairman
	South West Metal Finishing	chris.steel@avpe.co.uk
	Airbus Innovations(customer)	
	Airbus Group (customer)	
	 Renishaw plc (customer) 	
	• LIMA (customer)	

AVPE is an SME supplying directly into Airbus' MRO business. Project Fusion will develop Airbus certified "Class 2" components manufactured using ALM technology with modified post ALM machining, NDT and surface treatment processes.

NATEP Grant £150,000

Project	Supply chain partnership	Contact
Machine	• ATS UK	Martin Kelman – Senior MES Consultant
Connectivity &	Hitex Ltd	martin.kelman@ats-global.com
Manufacturing Intelligence	Arrowsmith Engineering (Coventry) Ltd (customer)	

The project will create a highly cost effective Machine Connectivity Module (MCM) which connects and monitors manufacturing processes using the latest technology in the fields of; embedded sensors, wi-fi communications and android based data processing & display platforms

Project	Supply chain partnership	Contact
Proof of Systems Assurance & Certification	D-RisQ LtdAbstract Solutions LtdGE Aerospace (customer)	Nick Tudor – Business Director njt@drisq.com

This project seeks to provide an automated, highly assured, systems design analysis capability tool which will enable faster and more cost effective development of constantly evolving complex systems for aerospace and other associated markets.

NATEP Grant £75,000

Project	Supply chain partnership	Contact
3D Moulded	Laser Optical Eng. Ltd	John Tyrer
Circuits	Moulded Circuits Ltd	johntyrer@laseroptical.co.uk
	MBDA UK Ltd (industrial supporter)	

Develop a laser writing system capable of producing 3D copper tracks or circuits on 3D aerospace lightweight structures.

Create the ability to produce fully functional circuitry directly onto 3D parts, enhancing functionality and enabling them to become part of a larger product or system, thereby reducing size, weight and cost.

NATEP Grant £145,727

Project	Supply chain partnership	Contact
Finite	Powerkut Ltd	info@natep.org.uk
Measurement	Coventry University	
	Winbro Group (customer)	

The project will build and market a new machine that is capable of processing gauge block calibration in an automated environment. This will address a market need for measurement results to improve at the same rate as materials technology in the aerospace sector and meet an increasing demand for consistent quality of results accessible for the whole supply chain.

NATEP Grant £150,000

Project	Supply chain partnership	Contact
Automated	Altran UK Ltd	Stuart Matthews
Testing of	University of Oxford	SPARK development team manager
SPARK Ada	Rapita Systems Ltd	stuart.matthews@altran.com
Contracts	MBDA UK Ltd (customer)	
(ATSAC)	• Rolls-Royce plc(customer)	

Software verification is an expensive and time consuming activity. In this project, Altran, University of Oxford and Rapita will combine SPARK specifications with automatic test vector and test harness generation thus reducing cost, risk and timescales for verification of aerospace software.

Project	Supply chain partnership	Contact
Fastener &	 Adhesion Technologies Ltd 	Colin Wood
Stress	• ENL Ltd	General Manager
Attenuator	• Dopag (UK) Ltd	colin.wood@adhesiontechnologies.com
	 Loop Technology Ltd 	
	Pressavon	
	 Leonardo MW Ltd (customer) 	
	 Jaguar Land Rover Automotive PLC 	
	(customer)	

Adhesion Technologies Ltd is developing a 'Fastener and Stress Attenuator' to replace rivets and underperforming laminate in aerospace structures. This will enhance payload capability and lifetime operating costs across the aerospace sector.

NATEP Grant £150,000

Project	Supply chain partnership	Contact
Slave Fasteners for Automation	• Kwikbolt Ltd	Dean Carran Operations Director
Tor Automation	i2MWesco Aircraft (customer)	dean@kwikbolt.com

To align with the future of aerospace manufacture this project aims to design and develop single sided temporary fasteners and their interfaces suitable for fully automated aerospace assembly processes.

NATEP Grant £150,000

Project	Supply chain partnership	Contact
Hydraulic Hand Tool	● F E Robinson Ltd	Guy Williams
Development	Klauke UK Itd	Managing Director
	Airbus Operations (customer)	guy.williams@ferobinson.co.uk

UK SME F.E. Robinson is leading the design and development of a range of light weight "Smart" Hydraulic hand tools tailored for use in the Aerospace sector. For the first time, the customer will be enabled in achieving substantial efficiency improvements in certain manual operation wing production processes.

NATEP Grant £150,000

Project	Supply chain partnership	Contact
Hot spot heat detection system	 Photon Fire Limited Leigh Speciality Cables Meggitt PLC (customer) 	Bill Shepherd Managing Director Bill.Shepherd@PhotonFire.com

Development of an in-flight temperature monitoring system for aircraft - that localises hot-spots before an emergency incident occurs.

Project	Supply chain partnership	Contact
Distortion and Residual	Silcoms Ltd.	Andy Morris
Stress Control for	The AMRC with Boeing	Engineering Manager
Manufacture	Sandvik Coromant	andrew.morris@silcoms.co.uk
	Craftsman Tools Ltd	
	Rolls-Royce plc (customer)	

The partnership is working on a collaborative project looking to utilise the latest in FE analysis, residual and distortion stress management to optimise the engineering of high value, thin walled aerospace components. The project is aiming to keep the UK at the forefront of this highly skilled and competitive market.

NATEP Grant £120,000

Project	Supply chain partnership	Contact
Cryogenic Research of	Hyde Aero Products Ltd	Paul Mellor
Efficiency on Structural	Starrag UK Ltd	Technical Director
Titanium (CREST)	Walter GB Ltd	pmellor@hydeaero.co.uk
	BAE Systems (customer)	

The objective of this project is to determine and understand the benefits of Cryogenic rough machining strategies when applied to prismatic Titanium Structural Airframe components in comparison to the traditional emulsion application

NATEP Grant £101,670

Project	Supply chain partnership	Contact
Triaging through NDT	Theta Technologies	Julian Wright
	Manufacturing Technology	Managing Director
	Centre	j.wright@thetatech.co.uk
	Rolls-Royce plc	

This project will investigate a novel non-linear acoustic non-destructive testing (NDT) method for instant triaging of defective metal components in automated real-time go/no-go decision making. The state-of-the-art is too slow and too expensive for commercial applications but without NATEP funding this will remain an academic technology curiosity and industry will not benefit from the anticipated reduction in inspection times.

Project	Supply chain partnership	Contact
Process Control Software Tool [PCST]	Line Business ServicesAmfax LtdCobham Mission Systems (customer)	Stewart Long Projects Director s.long@sovision.com

This project will develop a new process control tool targeted at SMEs which will help ensure that agreed processes are followed systematically, consistently and transparently within projects to support the completion of manufacturing and development projects to agreed quality, time and budget parameters

NATEP Grant £100,130

Project	Supply chain partnership	Contact
Next Generation Single Crystal Helix	 Investment Casting Systems Ltd C&M Mould Tools Ltd Resinex UK Ltd Rolls-Royce (Precision Casting Foundry) (customer) 	David Granados Alcala Programmes Manager David@investmentcastingsystems.co.uk

Design and production of an innovative feature which will increase the production yield of the casting process for single crystal turbine blades & structures.

NATEP Grant £142,600

Project	Supply chain partnership	Contact
Metrology for Additive Manufacturing	Insphere LimitedRenishawAirbus Group Innovations (customer)	Ben Adeline Chief Executive ben@insphereltd.com

This project will develop an innovative and highly sought after metrology verification method for additive manufacturing processes. This will enable unique techniques for additive manufacturing process control supporting the certification of AM parts for production aerospace use.

NATEP Grant £122,800

Supply chain partnership	Contact
 3D Metal Printing Ltd University of Bath Leonardo MW Ltd 	Alberto Casonato Managing Director alberto@3dmetalprinting.co.uk
	• 3D Metal Printing Ltd • University of Bath

The objective of this research is to investigate the capability of manufacturing in ALM a Tail Driveshaft Flexible Coupling for a Leonardo helicopter. The expected results are to improve damage tolerance, inspectability and eliminate the presence of fasteners and ultimately to reduce component complexity. Because this is a flight critical part, Leonardo will also be working with and supporting the partners on a less critical Fan Impeller to enable more testing that will improve and influence the Coupling design.

NATEP Grant £88,200

Project	Supply chain partnership	Contact
Combustion Chamber Process Innovation	 Nasmyth Technologies Ltd Hucknall Sheet Metal Ltd GE Aviation Czech (customer) 	Adrian Hill Engineering Manager adrian.hill@chinnltd.com

Nasmyth Technologies Ltd will develop innovative processes for the manufacture of combustion systems in aircraft engines and support long term growth of jobs in the high value-added aerospace sector.

NATEP Grant £150,000

Project	Supply chain partnership	Contact
Composite Pipe	Sigma Precision Components Ltd	Michael Andreae
Bending	• e-Mould (UK) Ltd	Director of Technology & Improvement michael.andreae@sigmacomponents.co.uk
	Rolls-Royce plc (customer)	michaer.andreae@sigmacomponents.co.uk
	Bentley Motors (customer)	
The Composite Pipe Bending project will develop a repeatable, cost effective method to bend composite pipes using CNC pipe bending equipment		
NATEP Grant £46,554		

Project	Supply chain partnership	Contact
Software Defined	TBG Solutions Ltd	Neil Roddis
Telemetry	G2 Communications	R&D Manager
	Rolls-Royce plc (customer)	neil.roddis@tbg-solutions.com
Software controlled wireless communications system for reliable wide bandwidth remote		

Software controlled wireless communications system for reliable wide bandwidth remote monitoring of sensor data, initially aimed at improving efficiency and cost-effectiveness of aero engine development test

NATEP Grant £150,000

Project	Supply chain partnership	Contact
Ultrasonic Assisted	Teer Coatings Ltd	Susan Field
Machining of	Kyocera Unimerco Tooling Ltd	Collaborative Research Coordinator
Aerospace Composite	BAE Systems (customer)	sue.field@miba.com
(USAMAC)	,	

USAMAC will demonstrate a new generation of drills, where tool design and state of the art coatings will enable the full benefits of ultrasonic assisted machining technology to be realised in the drilling of advanced composite stacks.

NATEP Grant £137,600

Project	Supply chain partnership	Contact
Integrally Bladed Rotor (IBR) – Abrasive Flow Machining	ITP Engines UK LtdExtrude Hone LtdBrunel University	Carlos Cenal Project Engineer Carlos.Cenal@itp-engines.co.uk
	 Industria de Turbo Propulsores, SA (customer) 	

Industrial research to model the effects of an Abrasive Flow Machining polishing process on aerofoil profiles and the development of predictive process controls which will lead to a reduction in manufacturing time and an improvement in quality.

NATEP Grant £107,350

Project	Supply chain partnership	Contact	
Integrally Bladed Rotor	• ITP Engines UK Ltd	Carlos Cenal	
(IBR) – Abrasive Barrel	Technicut Ltd	Project Engineer	
Milling Cutter	Geo Kingsbury	Carlos.Cenal@itp-engines.co.uk	
	 Industria de Turbo Propulsores, SA 		
	(customer)		
Industrial research to develop the capability to manufacture gas turbine integrally bladed retors			

Industrial research to develop the capability to manufacture gas turbine integrally bladed rotors (IBR's) using barrel milling tools thereby reducing manufacturing time and improving quality.

NATEP Grant £131,650

Project	Supply chain partnership	Contact
Fastening Forms in Composite Technology	 Rotite Technologies Sigmatex University of Manchester Airbus Operations Ltd (customer) Aircelle Ltd (customer) Ejot UK Ltd (customer) 	Stuart Burns Founder and Innovation Director stuart.burns@rotite.com

Lightweight structures and assemblies are essential for fuel efficiency and sustainable design. This project will develop, for the first time, integrally formed Rotite fasteners in composites, providing structural and weight saving solutions in contemporary materials.

NATEP Grant £139,500